

ARCaide: Revolution in assembly planning

Assembly planning intelligently automated



Alexander Neb
CEO and Founder
ARCaide Assembly Systems GmbH i. G.

+49 172 72 85 366
alexander.neb@arcaide.de

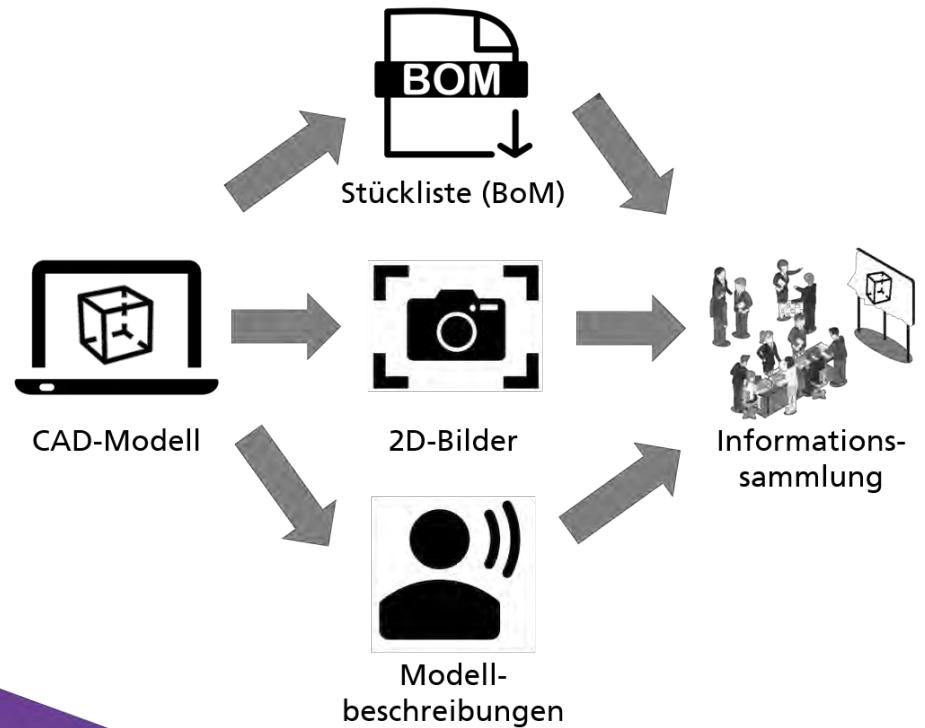


ARCAIDE
Assembly Systems

The problem:
Inefficient assembly
planning

Assembly Planning Today

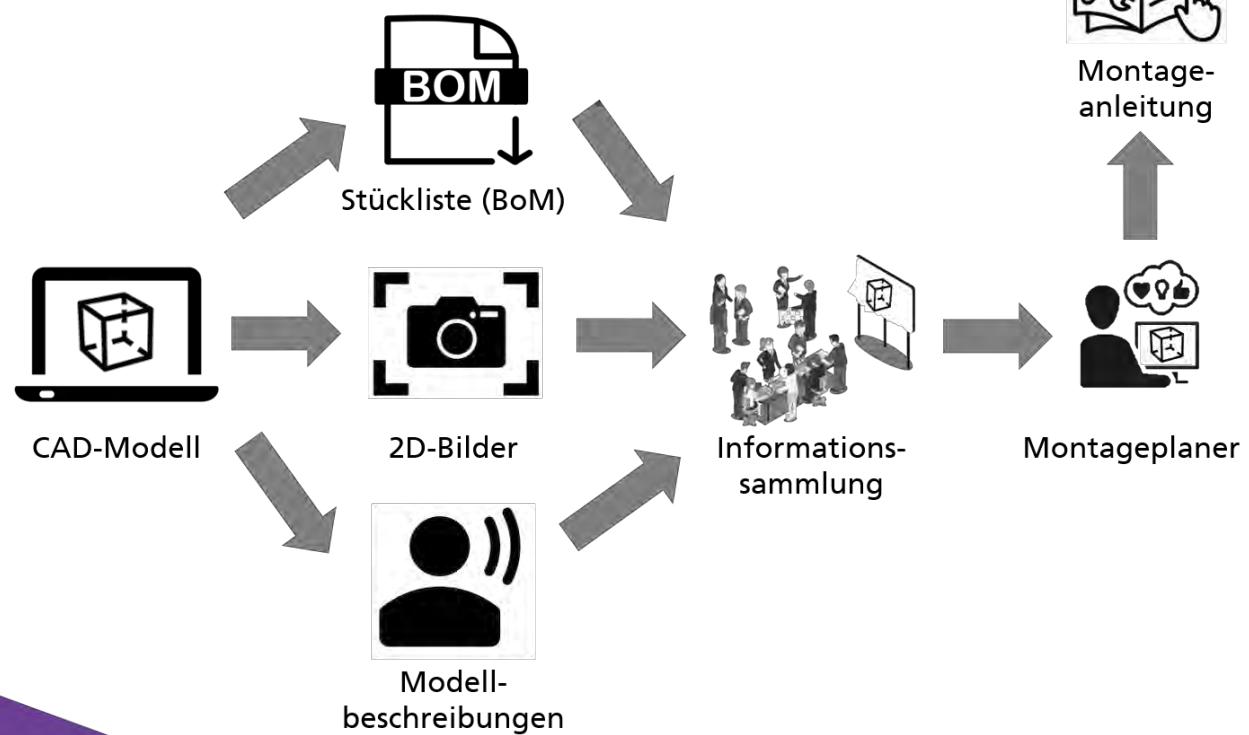
Screenshots and MS Word



Assembly Planning Today

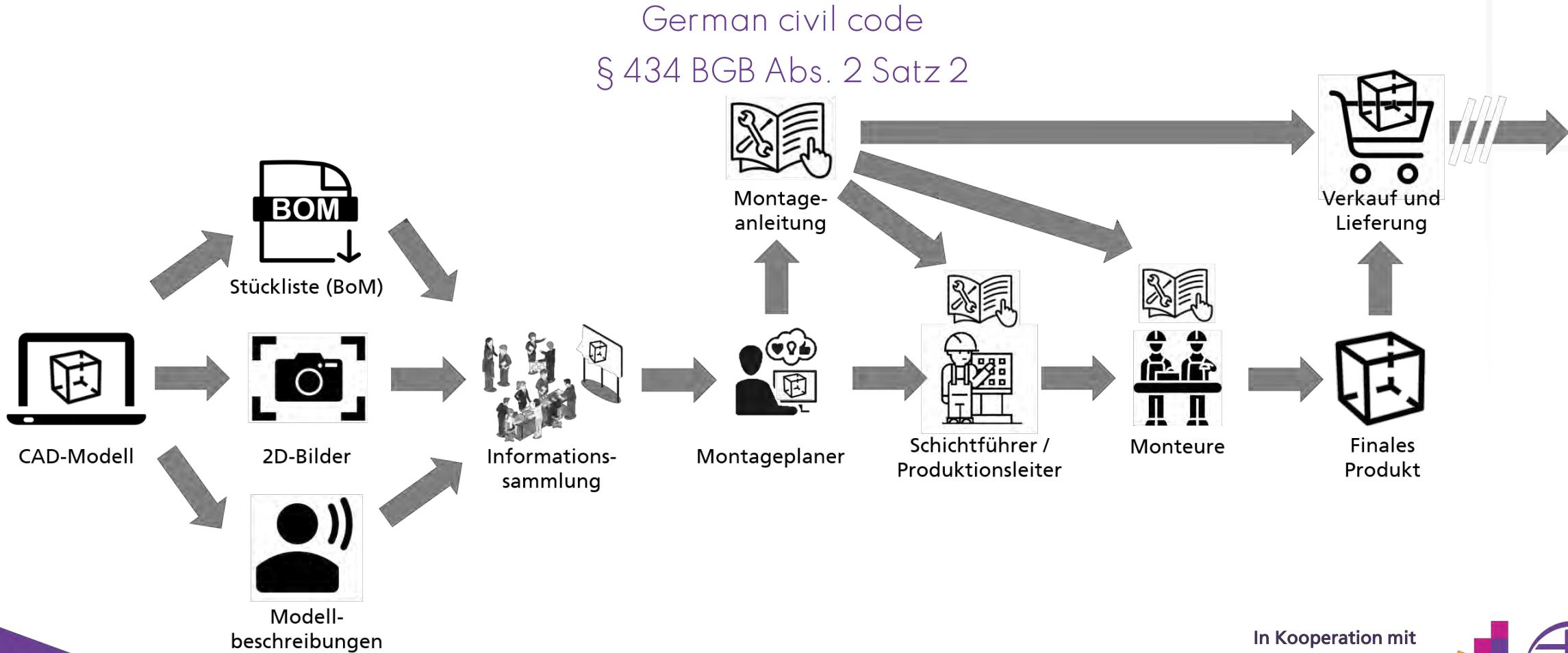
Screenshots and MS Word

German civil code
§ 434 BGB Abs. 2 Satz 2



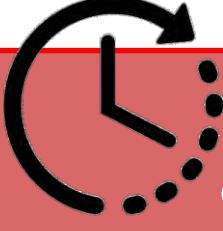
Assembly Planning Today

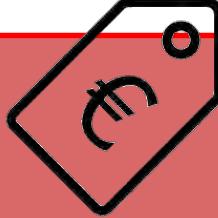
Screenshots and MS Word

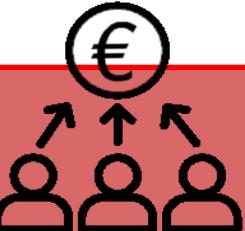


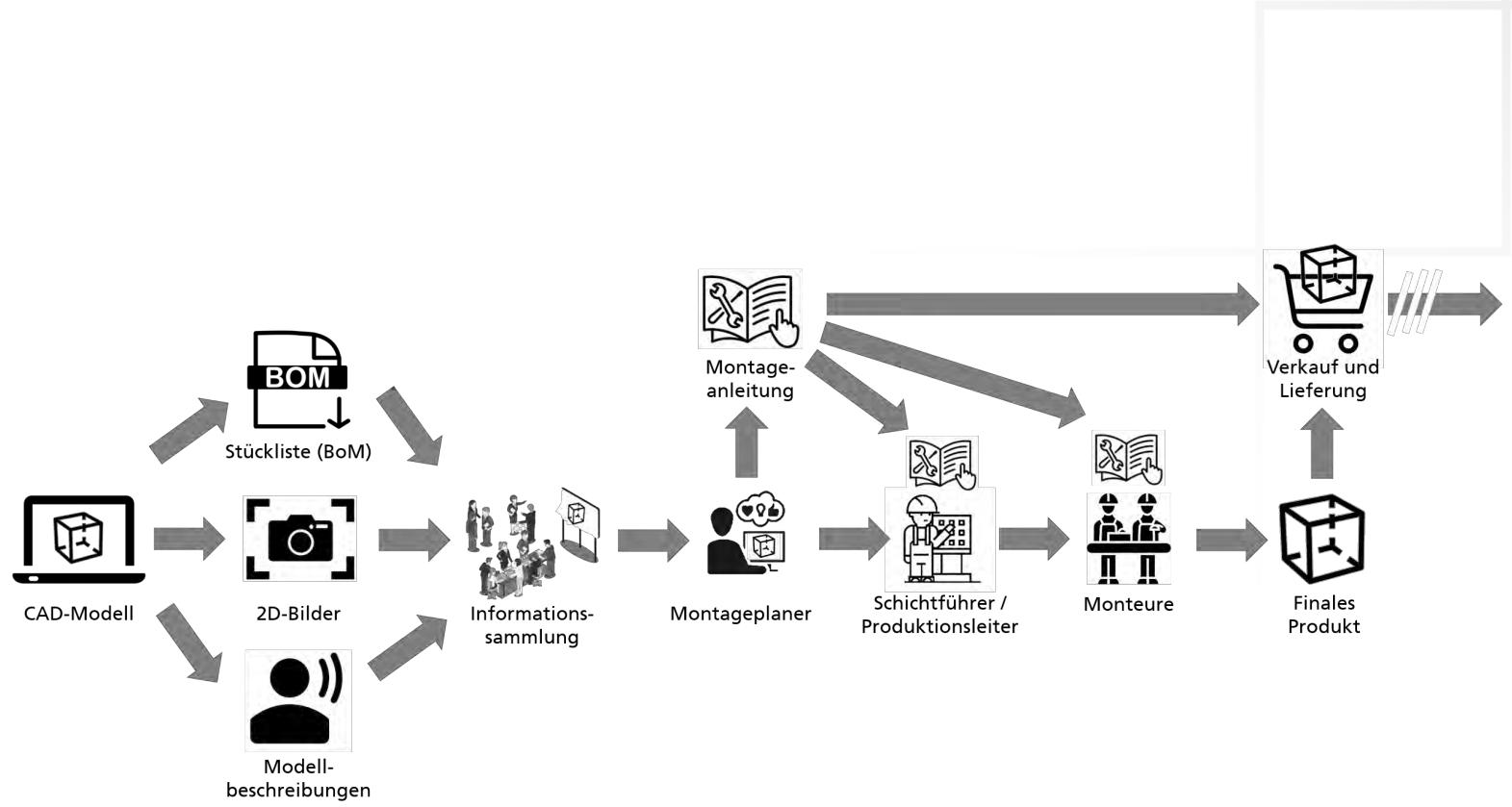
Assembly is extremely time and cost intensive

It's time for a change!

 up to 50%
of production time

 20% of total
product costs

 30-50% of
employee costs



The research: Automatic Generation of Assembly Sequences

Solution approaches

Disassembly approaches

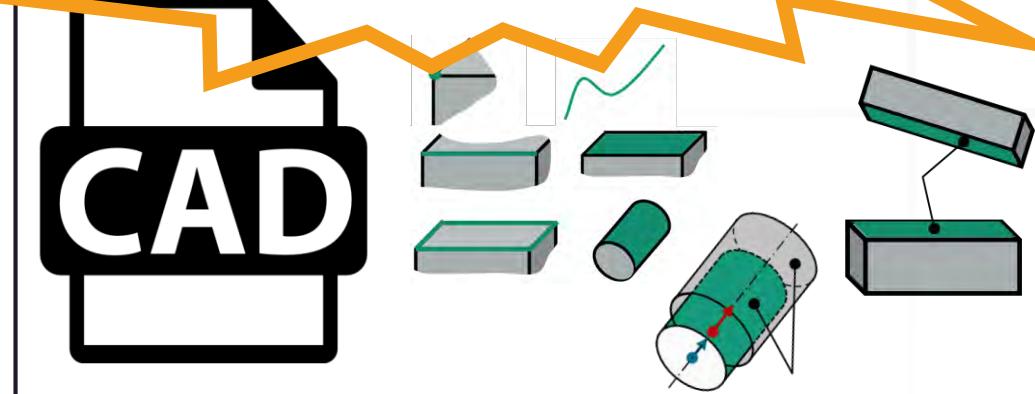


A photograph of a car headlight assembly with its cover removed, showing internal components. To its right is a 3D coordinate system with red, green, and blue axes labeled +X, +Y, and +Z.

- Disassembly paths
- Mounting direction
- AND/OR graphs

- Preliminary work
- Contacts only
- Computing time

Feature-based approaches



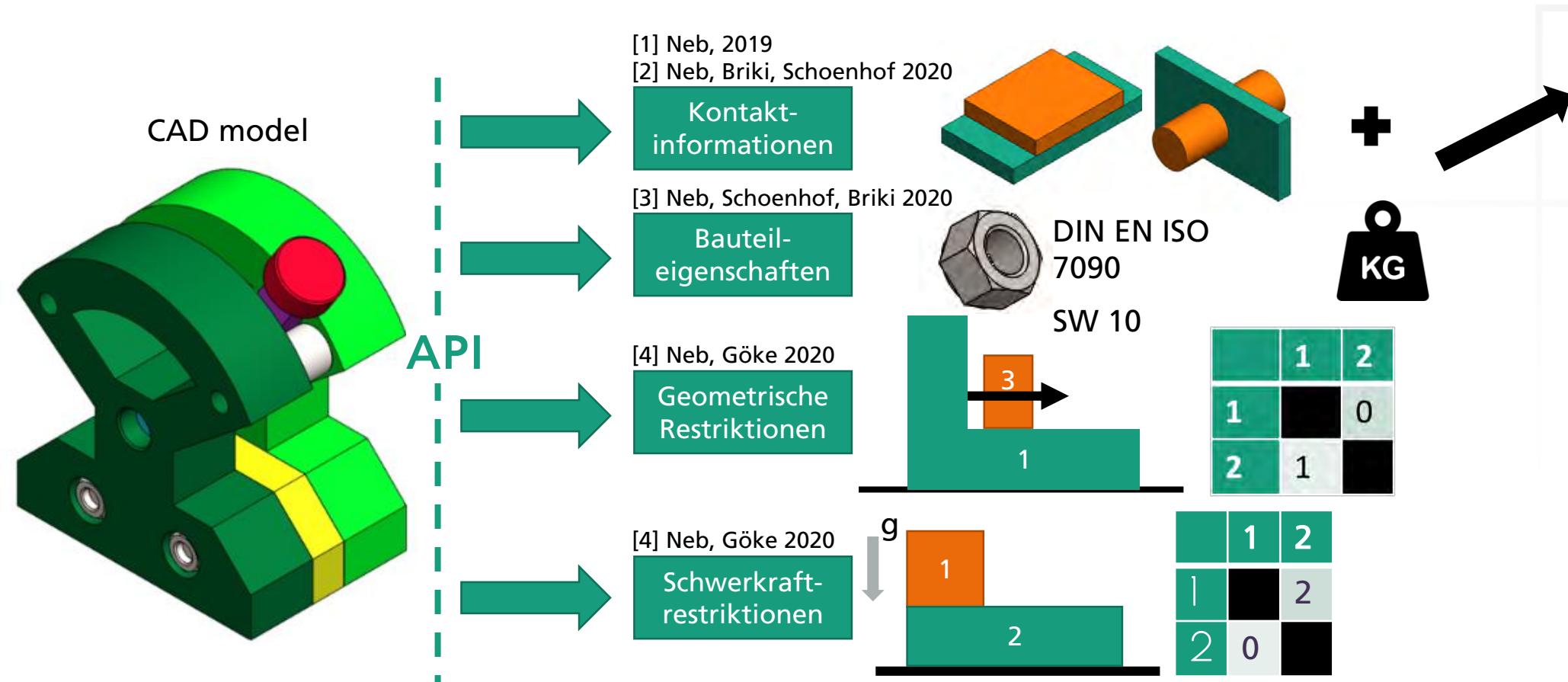
A large black rectangle containing the letters "CAD" in white. To its right are several 3D models of different shapes and sizes, including a cylinder, a rectangular block, and a more complex multi-part assembly. Orange zigzag lines connect the "CAD" logo to the feature-based approach section.

- Differentiation of assembly relationships
- CAD systems are feature rich
- High-level features

- Complexity
- CAD dependency
- No approaches available that can generate all features

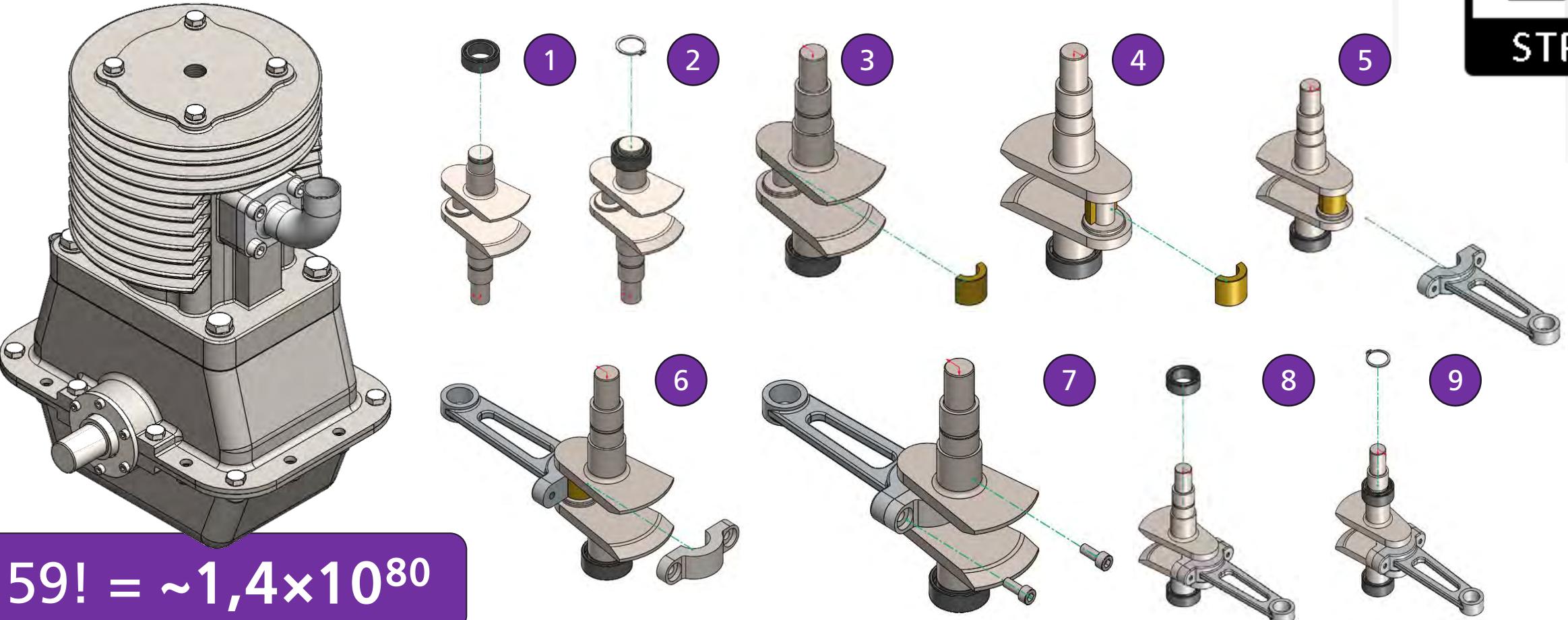
Analysis of CAD models

Results



Automatic generation of assembly sequences

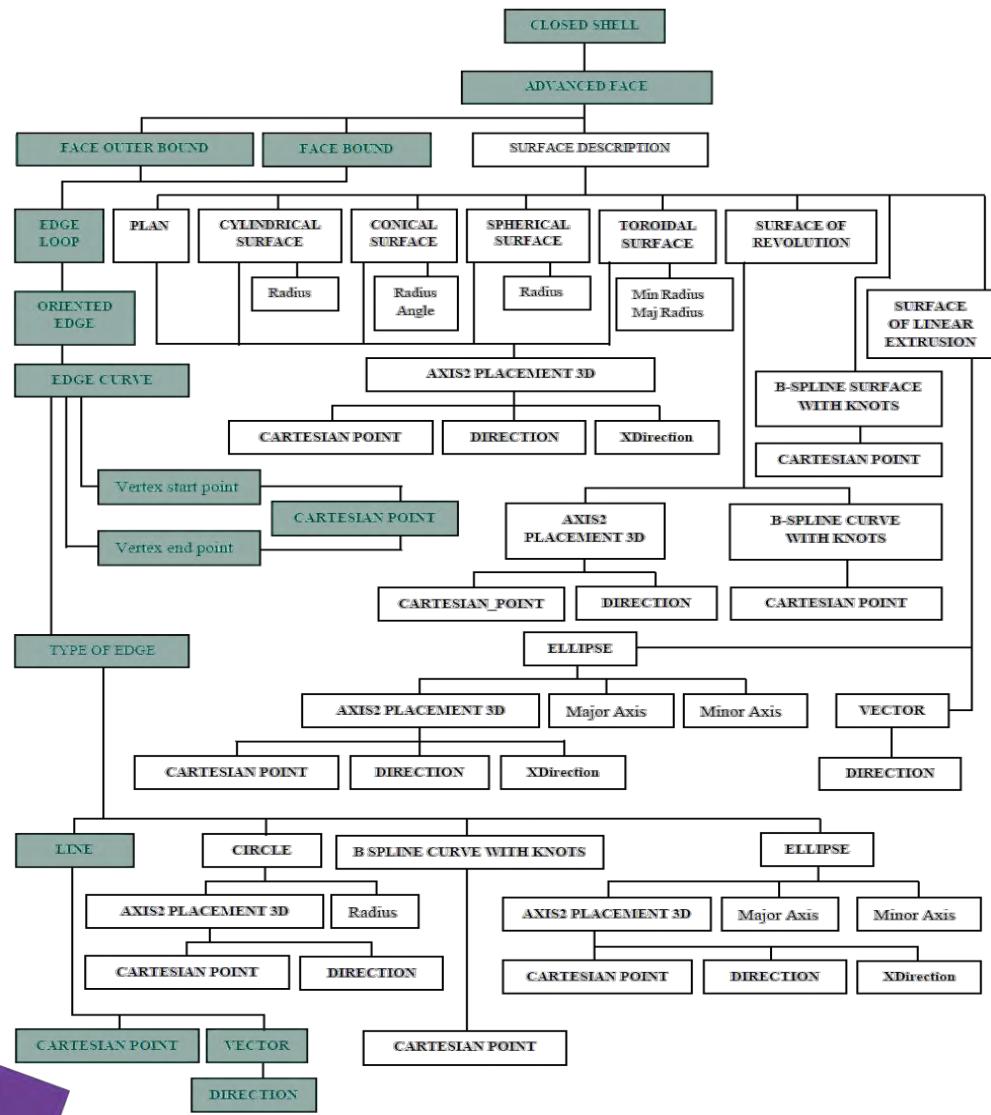
Automatically generated example



$$59! = \sim 1,4 \times 10^{80}$$



Analysis of STEP Models



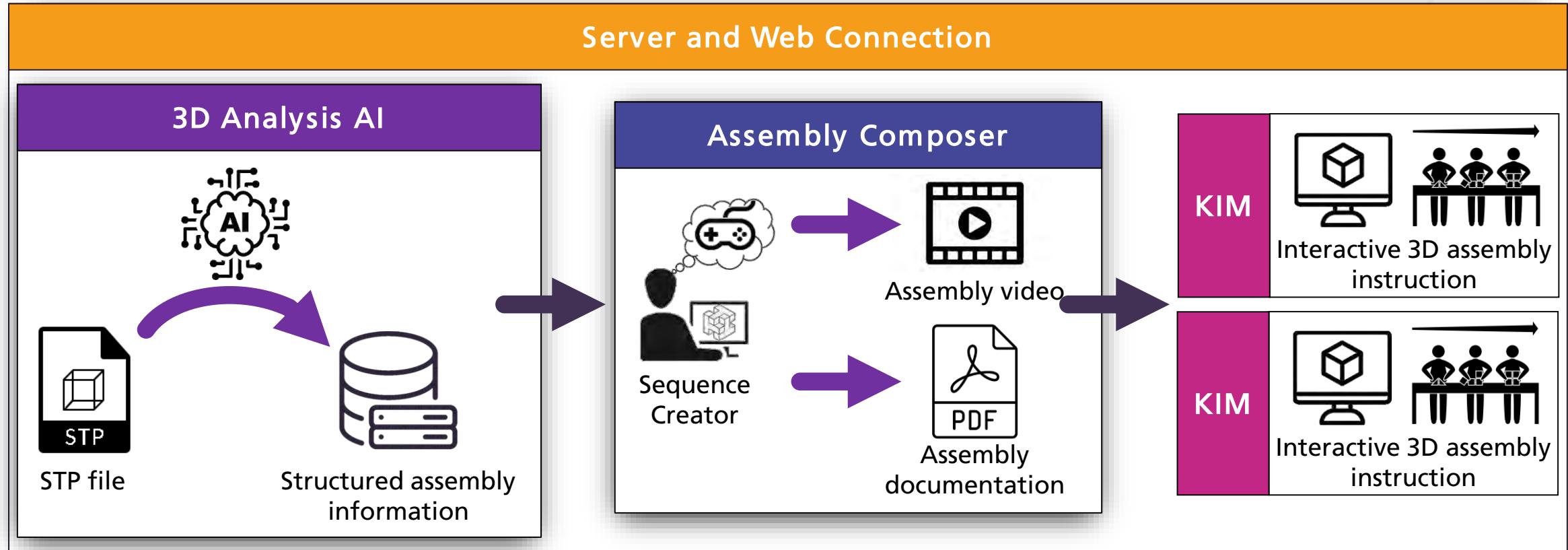
```
#13407 = ORIENTED_EDGE ( 'NONE', *, *, #11872, .F. ) ;
#13408 = PLANE ( 'NONE', #11094 ) ;
#13409 = DIRECTION ( 'NONE', ( -0.0000000000000000, -0.0000000000000000, -1.0000000000000000 ) ) ;
#13410 = AXIS2_PLACEMENT_3D ( 'NONE', #9880, #8416, #10870 ) ;
#13411 = DIRECTION ( 'NONE', ( -0.7071067811865480200, -0.7071067811865470200, -0.0000000000000000 ) ) ;
#13412 = DIRECTION ( 'NONE', ( 0.0000000000000000, -1.0000000000000000, 0.0000000000000000 ) ) ;
#13413 = ORIENTED_EDGE ( 'NONE', *, *, #512, .T. ) ;
#13414 = ORIENTED_EDGE ( 'NONE', *, *, #10056, .T. ) ;
#13415 = CYLINDRICAL_SURFACE ( "NONE", #8328, 5.00000000000000900 ) ;
#13416 = CARTESIAN_POINT ( 'NONE', ( 31.6799999999999300, 7.20000000000000200, 2.000000000000000000 ) ) ;
#13417 = CARTESIAN_POINT ( 'NONE', ( 11.0000000000000700, 80.0000000000000000, 0.000000000000000000 ) ) ;
#13418 = UNCERTAINTY_MEASURE_WITH_UNIT ( LENGTH_MEASURE( 1.0000000000000100E-005 ), #1631, 'distance_accuracy' ) ;
#13419 = LINE ( 'NONE', #2215, #11293 ) ;
#13420 = CARTESIAN_POINT ( 'NONE', ( 59.8827083333332600, 5.42666666666666700, 2.000000000000000000 ) ) ;
#13421 = EDGE_CURVE ( 'NONE', #11645, #13202, #10081, .T. ) ;
#13422 = ADVANCED_FACE ( 'NONE', ( #9747 ), #4378, .F. ) ;
#13423 = ORIENTED_EDGE ( 'NONE', *, *, #11890, .F. ) ;
#13424 = CARTESIAN_POINT ( 'NONE', ( 84.3333333333338500, 4.33333333333318800, -2.16666666666663900 ) ) ;
#13425 = CARTESIAN_POINT ( 'NONE', ( 59.50857738020127400, 4.489723830154052700, 2.000000000000000000 ) ) ;
#13426 = CARTESIAN_POINT ( 'NONE', ( 28.49968690694424800, 5.277646733805418900, 0.000000000000000000 ) ) ;
#13427 = EDGE_CURVE ( 'NONE', #3440, #13012, #7955, .T. ) ;
#13428 = NEXT_ASSEMBLY_USAGE_OCCURRENCE ( 'NAU01', ' ', ' ', #1977, #591, $ ) ;
#13429 = NEXT_ASSEMBLY_USAGE_OCCURRENCE ( 'NAU02', ' ', ' ', #1977, #13327, $ ) ;
#13430 = NEXT_ASSEMBLY_USAGE_OCCURRENCE ( 'NAU03', ' ', ' ', #1977, #12634, $ ) ;
#13431 = NEXT_ASSEMBLY_USAGE_OCCURRENCE ( 'NAU04', ' ', ' ', #1977, #11930, $ ) ;
#13432 = NEXT_ASSEMBLY_USAGE_OCCURRENCE ( 'NAU05', ' ', ' ', #1977, #11230, $ ) ;
#13433 = NEXT_ASSEMBLY_USAGE_OCCURRENCE ( 'NAU06', ' ', ' ', #1977, #10530, $ ) ;
#13434 = NEXT_ASSEMBLY_USAGE_OCCURRENCE ( 'NAU07', ' ', ' ', #1977, #9846, $ ) ;
#13435 = NEXT_ASSEMBLY_USAGE_OCCURRENCE ( 'NAU08', ' ', ' ', #1977, #591, $ ) ;
#13436 = NEXT_ASSEMBLY_USAGE_OCCURRENCE ( 'NAU09', ' ', ' ', #1977, #11930, $ ) ;
#13437 = NEXT_ASSEMBLY_USAGE_OCCURRENCE ( 'NAU010', ' ', ' ', #1977, #9846, $ ) ;
ENDSEC;
END-ISO-10303-21;
```



The spin-off:
ARCAiDE Assembly Systems
GmbH i. G.

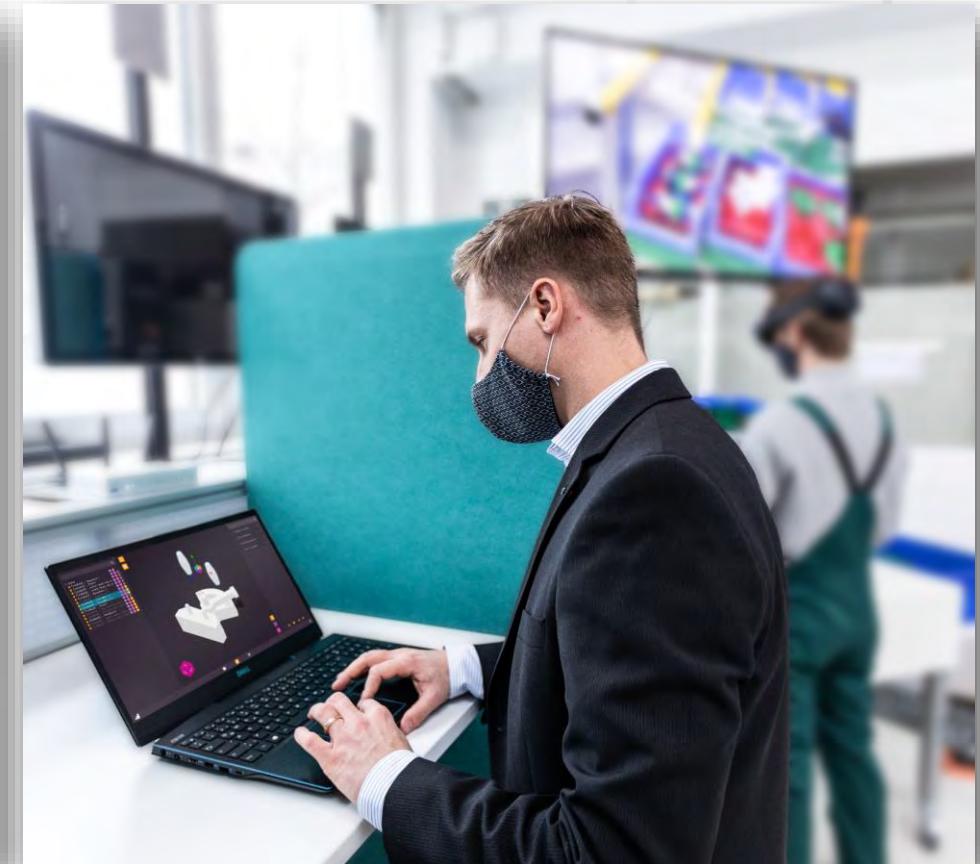
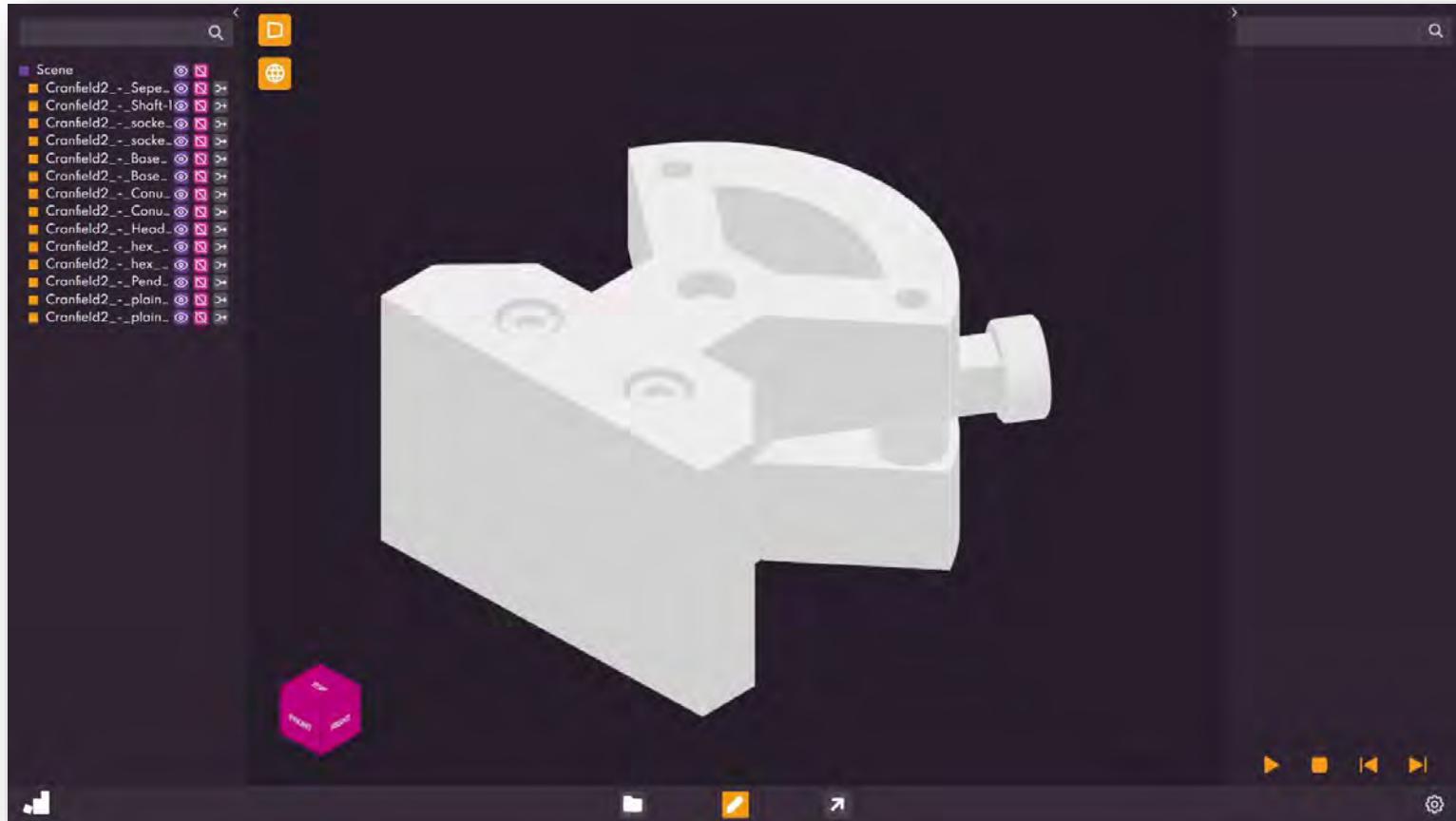
Overview

ARCaide Assembly Suite



Example

ARCaide Assembly Suite





Wir setzen die Zukunft zusammen.

www.arcaide.de

Alexander Neb
CEO and Founder

ARCAiDE Assembly Systems
Strategy and corporate governance

+49 172 72 85 366
alexander.neb@arcaide.de